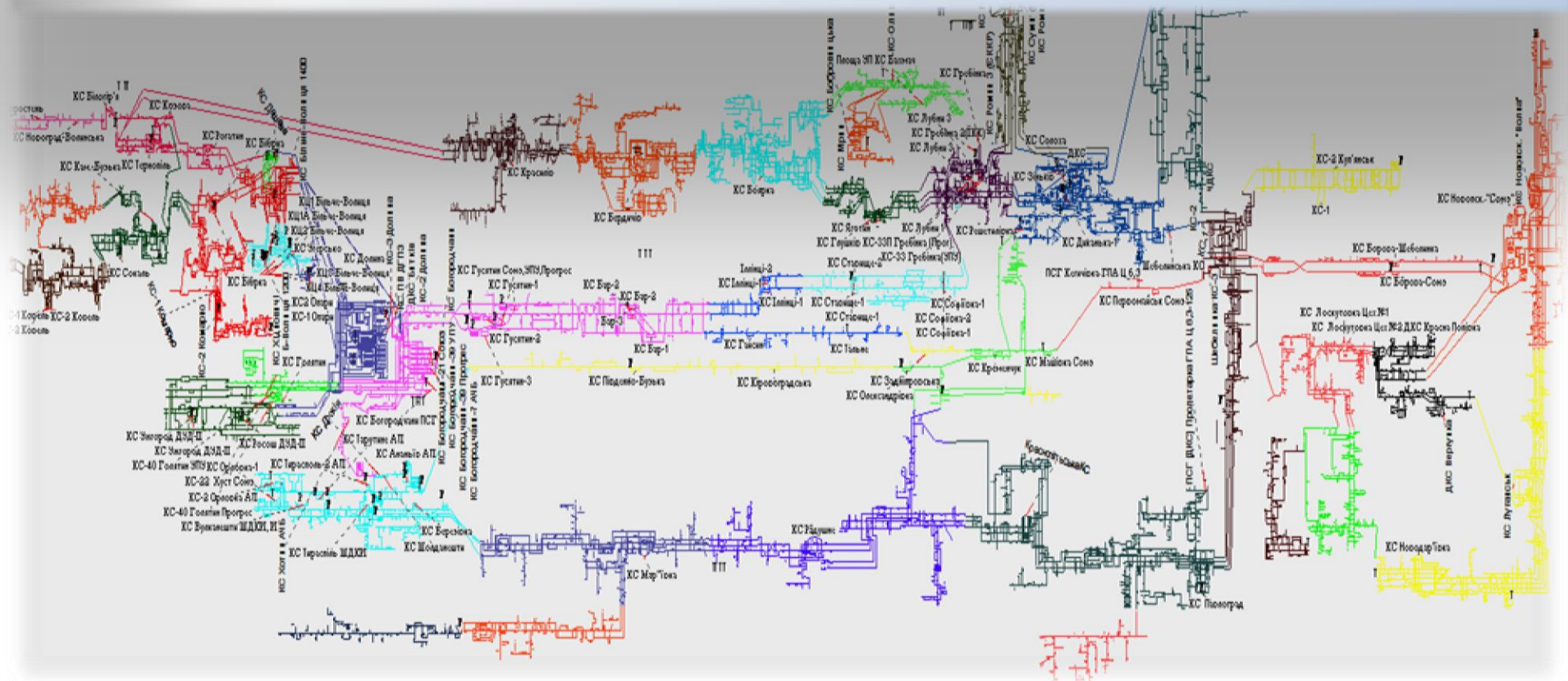


Mathematical Centre Ltd.

mathcenter.com.ua

company@mathcenter.com.ua

SOFTWARE COMPLEXES FOR MODELLING, PLANNING AND MANAGING GAS FLOWS IN GTS



The objectives:

To provide the guaranteed and qualitative implementation of natural gas transporting, storing and distributing with minimal energy and fuel costs

The functions of software complex:

Modeling the processes of gas dynamics within the transporting facilities of GTS and filtration processes in porous beds of underground gas storages

Optimal planning the flow regimes meeting given criteria

Calculation of non-stationary regimes for gas transporting and storing during given periods subject to operating conditions of GTS engineering facilities

Calculation of parameters for live optimal control of technological processes of gas transporting and storing

Monitoring GTS and its facilities

The software complexes are based on the fundamental mathematical problems that have been solved:

Numerical solution to dynamic problems for gas flows in a curvilinear pipeline built on uneven terrain

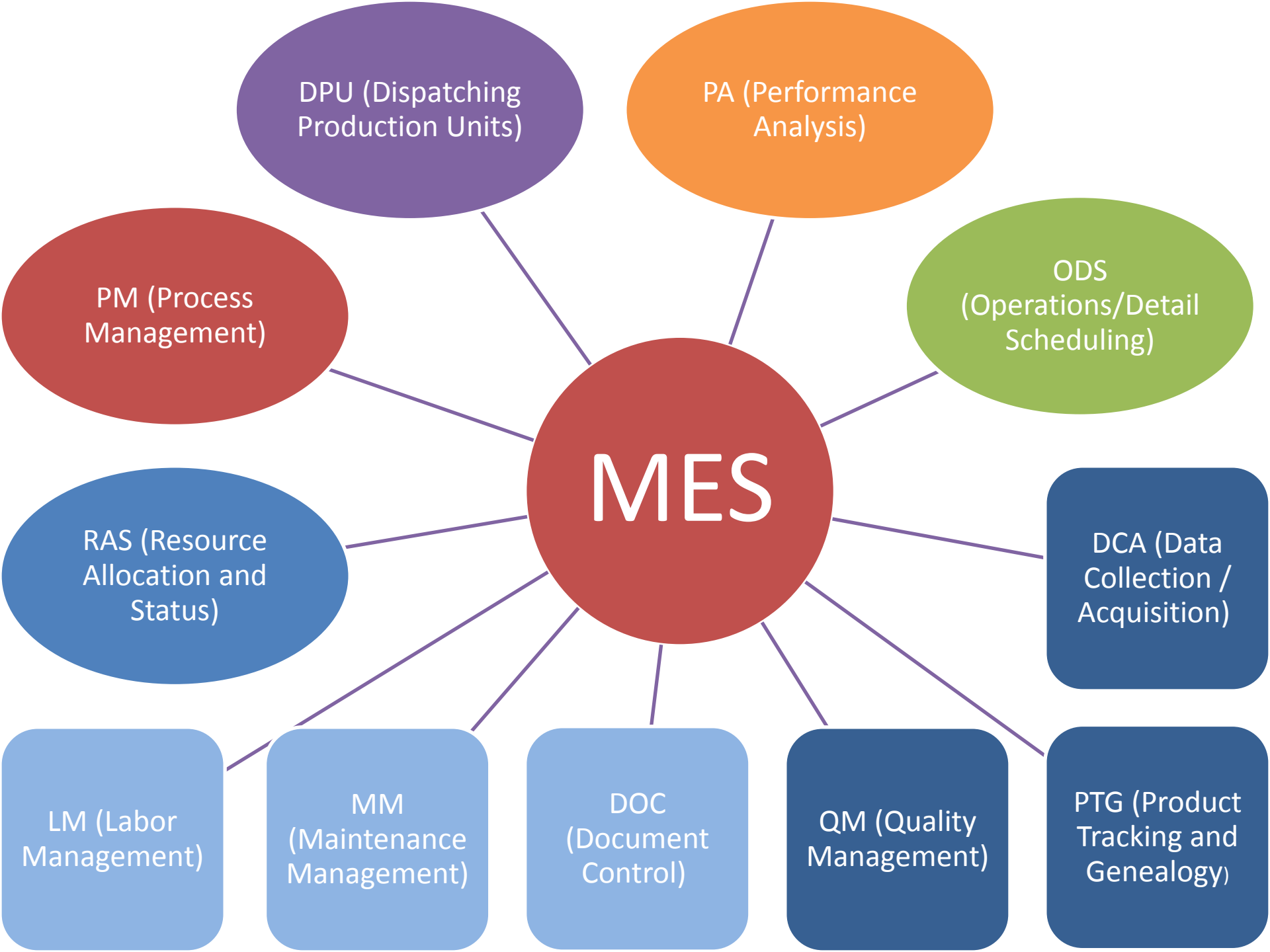
Numerical solutions to stationary and non-stationary problems for gas flows in distributive gas networks of given topography

Numerical solutions to problems for GTS regimes optimization

Finding control parameters for optimal gas transporting under conditions of unsteady gas flows

Numerical solutions to gas filtration problems in heterogeneous porous media

Finding filtration parameters in porous underground storages under conditions of replacing natural gas by inert gas



MES

DPU (Dispatching Production Units)

PA (Performance Analysis)

ODS (Operations/Detail Scheduling)

PM (Process Management)

RAS (Resource Allocation and Status)

DCA (Data Collection / Acquisition)

LM (Labor Management)

MM (Maintenance Management)

DOC (Document Control)

QM (Quality Management)

PTG (Product Tracking and Genealogy)

Facilities

Main information objects

- GIS
- gas distribution station
- CNG FILLING STATION
- Gas fields
- lock and regulating valves

Objects of modelling

- sectors of gas pipelines
- wells
- Borehole bottom
- Gas compressor units

Systems of hydraulically connected objects

- distributive networks
- cable-collector systems
- compressor shops and stations
- one and multistrand main gas pipelines
- facilities of air cooling
- underground gas storages facility (UGS)
- groups of technologically joint UGS

Physical processes accompanying gas transportation

Groups of processes	Processes	Mathematical models
Thermodynamic	heating / cooling	equations of state of a gas mixture
		equations of state of a metal
	compression / expansion	equations of state of a gas mixture
	strain / stress	equations of state of a metal
	thermal expansion	gas equations of state
		equations of state of a metal
Gasdynamic	blending component	equations of state of a gas mixture
	mass transfer	mass balance equations
	momentum transfer	impulse balance equations
	transfer of angular momentum	moment of impulse balance equations
	transfer of energy	energy balance equations, equations of heat transfer, kinetic and potential energy
Diffusion, filtrational	diffusion component	diffusion equations, thermal diffusion, mechanic diffusion
	filtering components and mixtures	filtration equations
Chemical and phase transformations	formation of chemical compounds	
	condensation and evaporation	
	burning	
Elastic, thermoelastic		
Wave		
Aging, degradation		

Tasks. Main gas pipelines

hydraulic and temperature calculation of main gas pipelines;

identification of the actual coefficients of hydraulic resistance and efficiency (in stationary and non-stationary cases on annual data);

calculation of the coefficient of a gas - environment heat transfer (in a stationary case on considerable intervals of time);

calculation of clearing piston speed in a gas pipeline section;

calculation of time and volume of gas bleeding through a candle;

calculation of accumulated gas volume in a gas pipeline in the conditions of its non-stationary movement;

calculation of temperature mode parameters of gas transportation in the conditions of non-stationary processes (in three-dimensional statement);

assessment of gas losses in gas pipelines sections (to find and prove standard data);

finding of gas leakages location (to investigate calculation accuracy);

calculation of hydrate formation zones and volumes of necessary methanol.

The problems. Compressor stations

Computation of operation regimes for compressor units, workshops, multi-shop compressor stations containing compressor units of different type

Computation of fuel and energy expenses for compressor unit and compressor station for given operational regimes

Computation of optimal operational regimes for multi-shop compressor stations

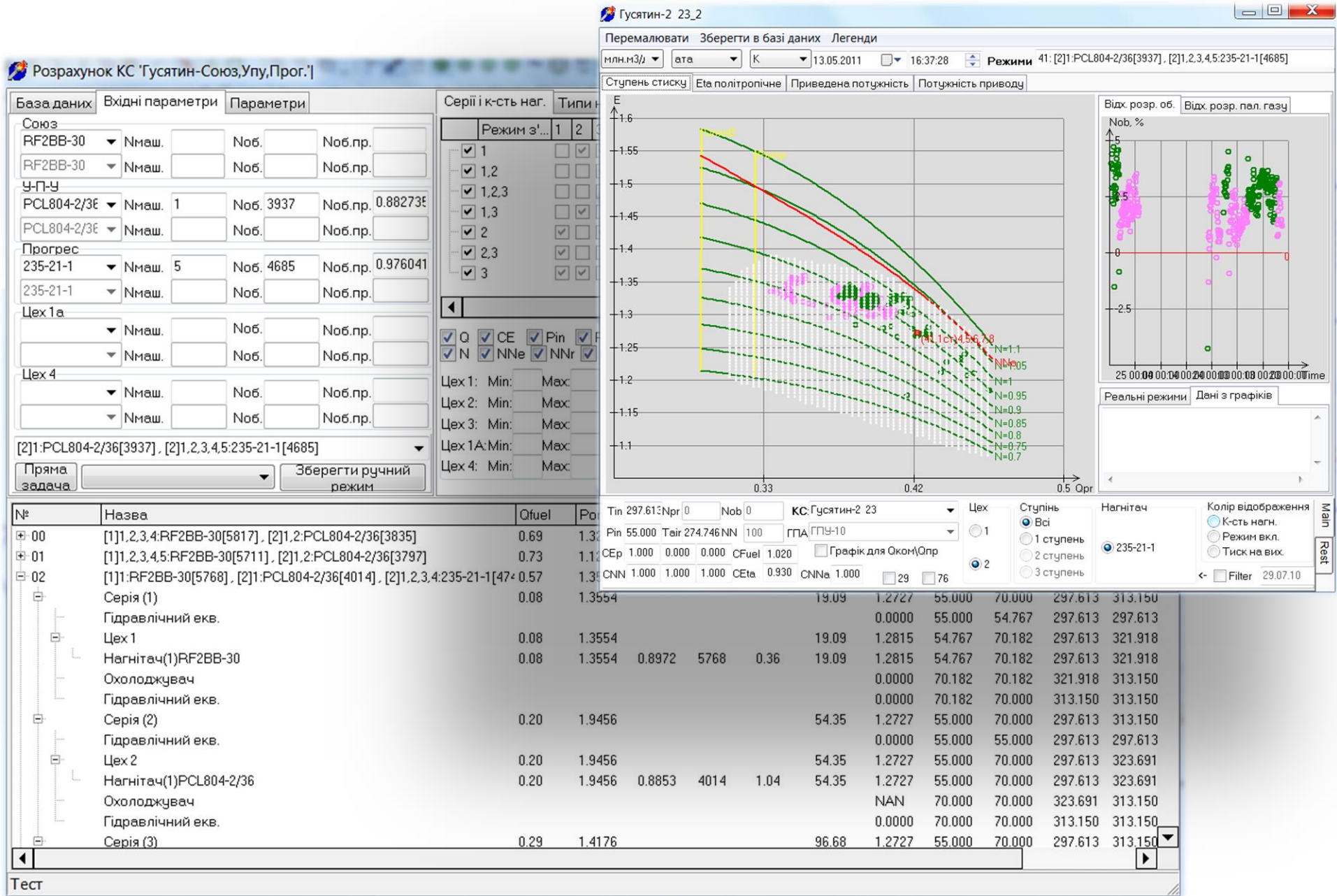
Computation of working characteristics of compressor units and drives based on measured data

Thermo-hydraulic calculation of compressor stations with the use of their detailed flowgraphs

Restoration from archives and displaying the data on previous operational regimes for selected compressor unit or compressor stations station

Identification of the state of compressor units and compressor stations

Computation of optimal operational regimes for multi-shop compressor stations



RAS (Resource Allocation and Status)

PM (Process Management)

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The system problems. Underground storages

Thermo-hydraulic calculation of the system “porous bed – pipeline”

Solving direct and inverse problems for planning of technological regimes

Finding time periods of gas pumping/extraction into/out the storage without use of compression stations

Identification of underground gas storages parameters

Calculation of compressor stations with gas turbine and piston-type compressors

Forming optimal admissible operational regimes for gas storage facilities

Determination of gas-bearing beds storage capacity and parameters of the cross-flows between the beds

Throughput computation for technological objects of the system “porous bed – pipeline”

Finding of peak operation parameters in the domain of variable pressure in the pipeline

Optimal planning the storage operation during given periods of gas pumping/extraction

Tasks of UGS facility

UGS Porous bed:

Calculation of gas parameters throughout filtration area

Calculation of heterogeneous porosity, permeability, gas concentration rates of gas storage reservoirs;

Calculation of geometrical, geological and accumulated parameters of gas storage reservoir

Borehole bottom:

Calculation of filtration rates of borehole bottoms;

Calculation of density of envelop column perforation;

Exploration of borehole bottom using hydrodynamic methods;

Borehole:

Calculation of flow rate, hole mouth; borehole bottom pressure;

Calculation of impact of additional perforation of a hole on it's flow rate;

Calculation of impact parameters of open borehole bottom on horehole flow rate

Strapping of hole mouth:

Constracting hydraulic equivalent of hole mouth strapping

Cable collector system (CCS)

Considering all possible solution of setting pressure and flow rate

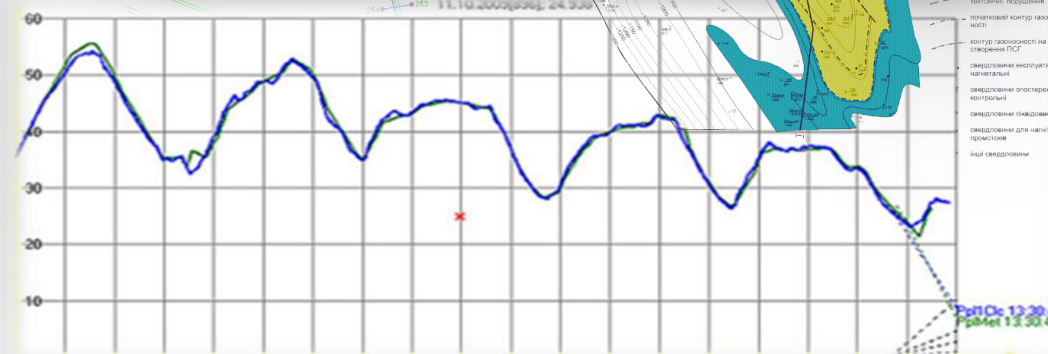
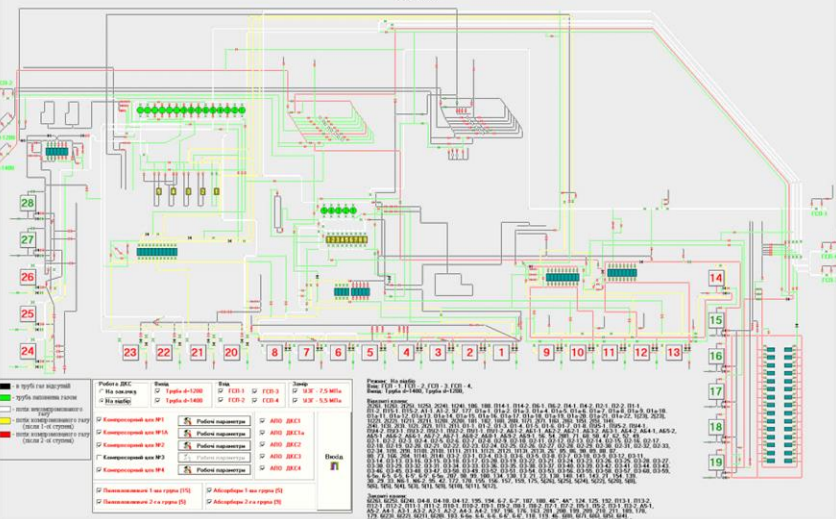
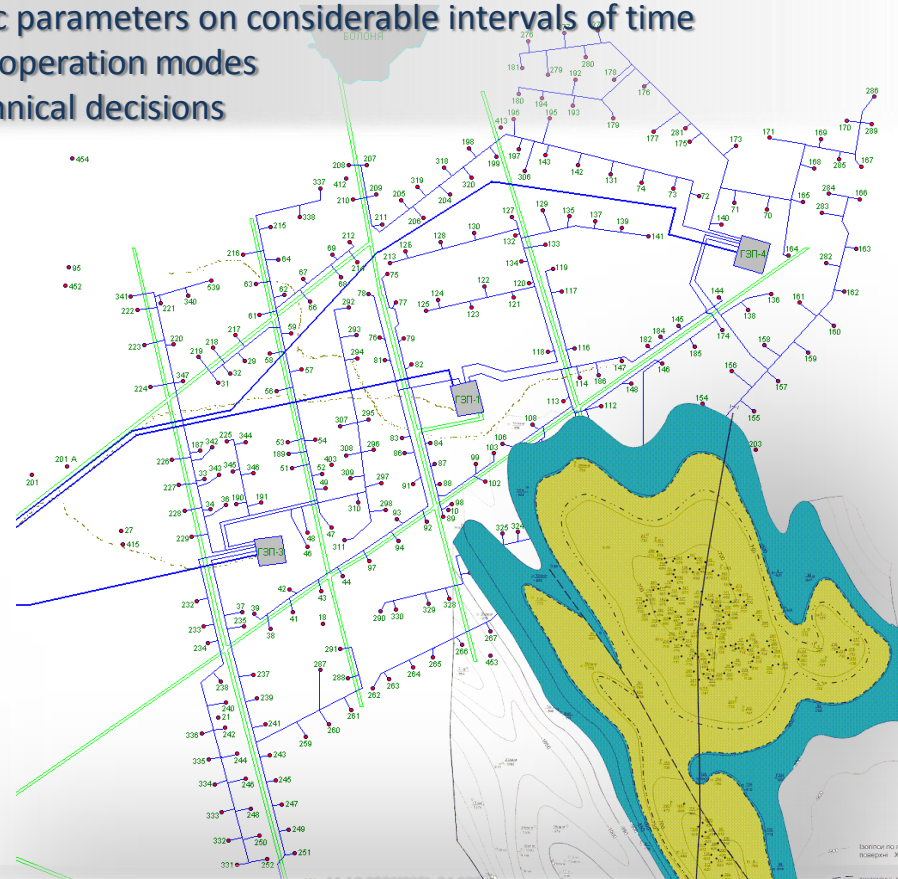
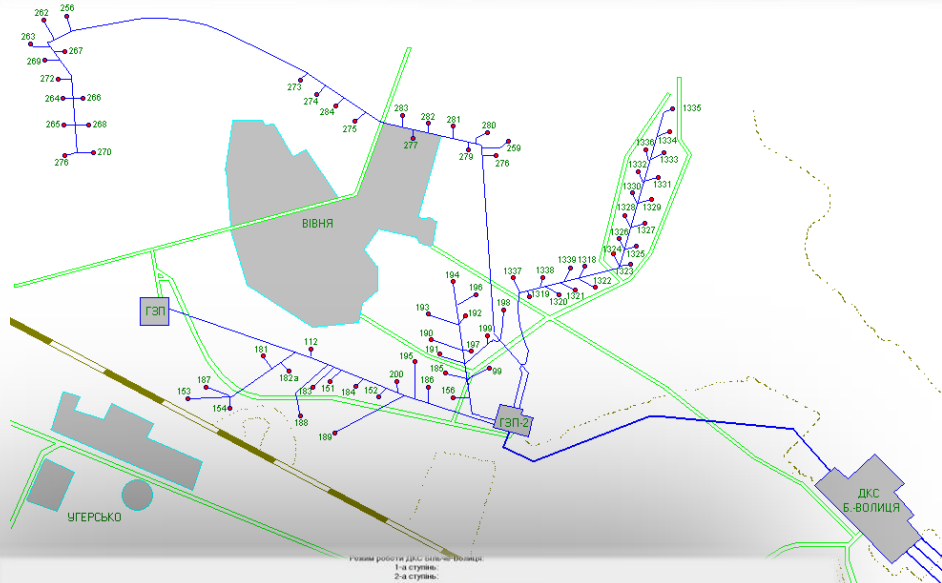
Modeling operation of USF

Planning of optimum work

Studying of dynamics of behavior of filtrational and gasdynamic parameters on considerable intervals of time

Studying and development of new technological decisions and operation modes

Economic assessment of introduction of new scientific and technical decisions



Ізольовані по повертві розробки
кошари ХХІІ поверхню

Технічне проектування
плановий контур розробки
має
контур поверхні на даній
сферичній РСГ

свідчення експлуатаційної
інформації
свідчення опороження
інструментів
свідчення твердих
свідчення для навігації
проектів
інші свідчення

Groups of technological connected gas storages

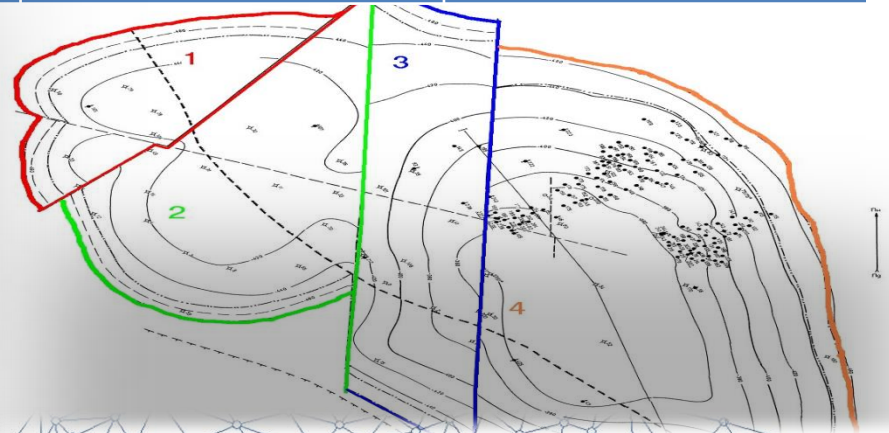
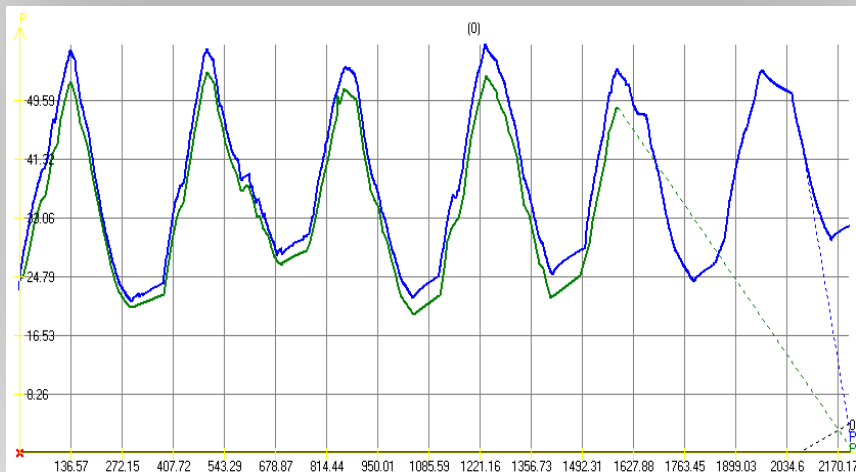
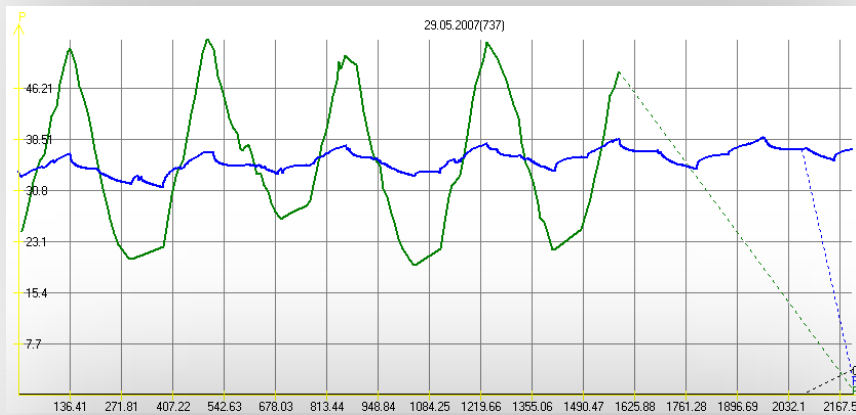
Finding peak capacity for all CS as gas flow rate, fuel gas and pressure in the main pipeline in the area of designed and actual operating modes of UGS

Optimum gas distribution for storing amount GS with total maximum capacity ensured when gas extraction at given period of time;

Optimum planning of gas extraction from GS with maximum capacity of gas storages in the process of extraction or maximum peak capacity of active gas available

Replacement of cushion gas by Nitrogen

	End of the second season	End of the third season	End of the fourth season
After pumping	29,75	23,97	27,44
Without pumping	27,77	21,16	23,47
Pressure difference	1.98	2.81	3.97



Description of GS mode software

The speed of filtrating process modeling is ensured by the methods of work with sparse matrixes;

Hydraulic calculation of technological gas gathering complex facility chain is ensured by the methods of solving of diverse nonlinear equations;

Taking into account of hydraulic iteration of all objects involved in gas pumping? Storage and extraction;

Automation of forming models for various modifications of equipment, changing states of technological facilities modernization and upgrade of certain facility and GS as a whole;

Adaptation of models of facilities to changeable operating modes and its hydrodynamic states;

Multiple operation calculation in search of optimum operation modes at considerable period of time and necessary compare analysis of possible GS upgrade options

Gas hydrodynamic connections considered with all facilities involved in gas extracting and pumping;

Automation of process of adopting models of system facilities;

Normative requirements of GS operation modes is taken into account;

Provides for possibility to make a compare analysis of the efficient using of different facilities in a course of GS modernization and upgrading

Gas transmission system

calculation, optimum planning and forecasting of gas transmission system operation in the conditions of stationary and non-stationary gas movement;

calculation of optimum parameters of control by gas flows in GTS;

building according to the measured data of hydrodynamic characteristics of facilities;

monitoring of facility operation influencing gas distribution in GTS (automated workplace fire works);

calculation of control parameters by a thermal mode of gas transportation;

forecasting of caloric content of gas in the given GTS's consumption;

creation of the automated system of rating selection of energy saving projects for introduction at JSC Ukrtransgas enterprises (power audit);

calculation of free capacities taking into account component composition of gas (gas caloric content);

development and adaptation of existing logistic systems, for ensuring effective interaction of dispatching service of gas importer and exporter countries;

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ODS (Operations/Detail Scheduling)

Information support

operative updating of information support of problems;

information support of long-term planning of modes;

information support of operational planning of modes;

information support of problems of operative finding of control parameters of gas dynamic processes;

operative forecasting of gas consumption and optimum operational control of UGS;

calculation of optimum gas extraction from storages with continued support of their total peak capacity

Automated workplace of piping diagrams

Automated workplace of valves

Automated workplace of fire works

GIS

PI-system

Mesgis

Log book of the dispatcher

Regulations of operation of facility of GTS

Updating system of piping diagrams

System of data processing and analysis

Normative and methodical documents

Calculation problems

Updating system of the applied software

System of data analysis and visualization, data presentations for printing

On-line software complex

The screenshot displays a web-based industrial monitoring software interface. The browser address bar shows the URL `192.168.1.114:8282/redwebapp/Redwebapp.html`. The interface is divided into several functional areas:

- Task List (Задачі):** A sidebar on the left lists tasks such as "Приведені характеристики нагнітачів" (Compressor characteristics provided), "Розрахунок КС" (Efficiency calculation), and "Нестационар" (Non-stationary).
- Main Data Table (Замірні параметри):** A table in the center-left displays key operational parameters:

Замірні параметри	
Магістраль	У-П-У
Код	kk010
Тиск входу, (атм)	56.6
Тиск виходу, (атм)	71.3
Температура входу, (С)	20.5
Температура виходу, (С)	40.5
Паливний газ, (тис.м3/год)	11047.71
К-ть нагнітачів (1 ст.)	2
К-ть оборотів (1 ст.)	3310.0
К-ть нагнітачів (2 ст.)	0
- Legend (Легенда):** A window at the bottom left defines symbols used in the piping diagram:

Symbol	Component
Blue triangle	відбір (sampling point)
Green triangle	розробка покладів (excavation)
Blue shield	поршень (piston)
Blue dot	вузол (node)
Circle with cross	замір (measurement)
Green circle	джерело (source)
Black line	труба (pipe)
Red valve symbol	кран (valve)
Black triangle	клапан (check valve)
Yellow square	КС (efficiency)
Red and yellow circle	редуктор (reducer)
Red and black valve symbol	байпас (bypass)
Green circle	пилівловлювач (oil separator)
- Main Diagram:** A detailed piping schematic showing various components like pumps (КС-33), valves, and gauges. A large oval highlights a specific section of the diagram, showing a pressure gauge reading of 40.15 and a temperature of 71.3. Other labels include "Піски" (sand) and "Гребінка 2 (іКК)".

Realized functionality in WEB

graphic of reduced characteristics of superchargers;

calculation of multi shop CS with polytypic GPA;

non-stationary calculation of gas pipeline sectors;

optimum planning of GTS operating modes;

Piping diagram of GTS and system of information updating;

loading, processing and display of data with an automated workplace of the dispatcher and PI-system

Identification system of model parameters

Updating system of piping diagrams and data

Features of Ukraine's GTS functioning

Calculation of integrated parameters of a mode

Methods and algorithms of search of optimum decision

Criteria of optimality

System of formation of input data

Calculation of GTS facility (GCU, CS, UGS, etc.)

Calculation of GTS gas flow parameters

System of interpretation of modelling results

Consumption
structure

Weather
forecast

Planning and forecast of Ukraine
consumption

Planning and
forecasting of
import

Planning and
forecasting of
production

Optimum operational/ strategic management of GS

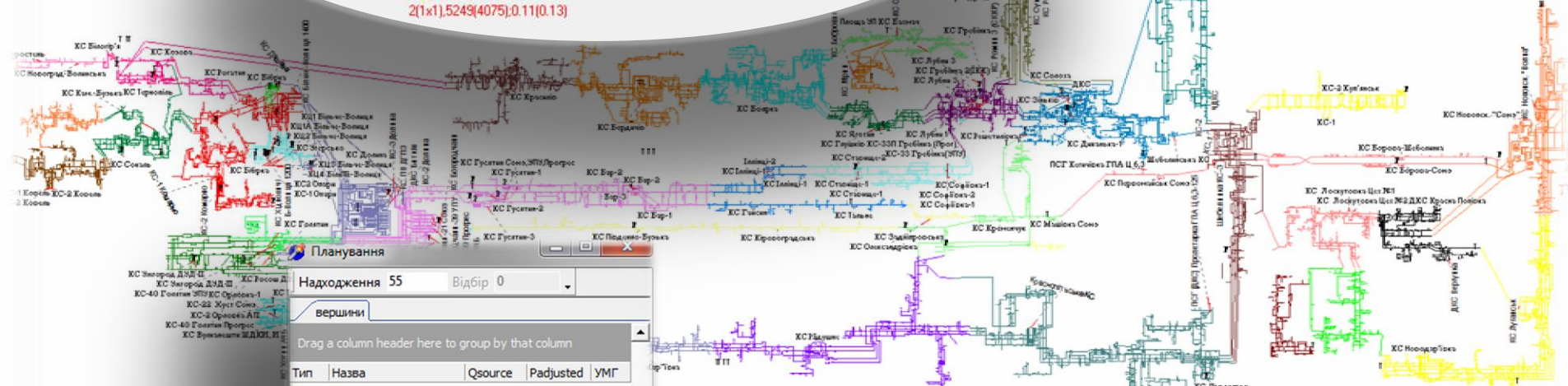
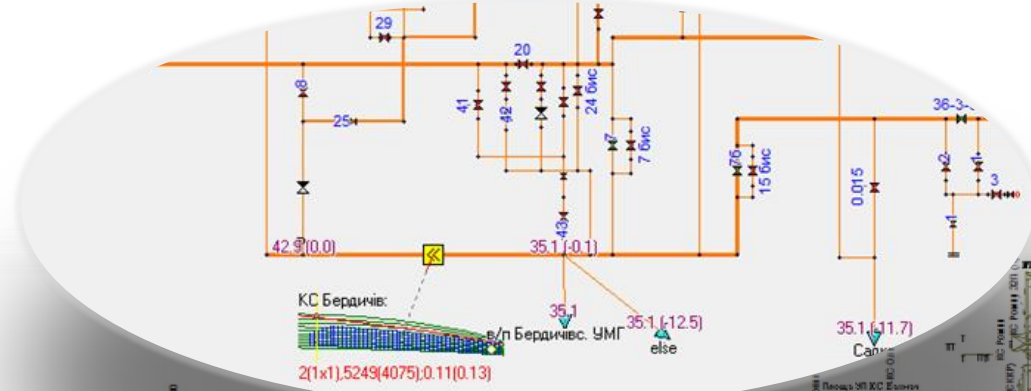
Planning and
forecast of
transit

Ukraine balance

Forecasting all input and output gas parameters

**System of optimum operational/ strategic
management of GS**

Planning operational regimes of GTS



Планування

Надходження 55 Відбір 0

вершини

Drag a column header here to group by that column

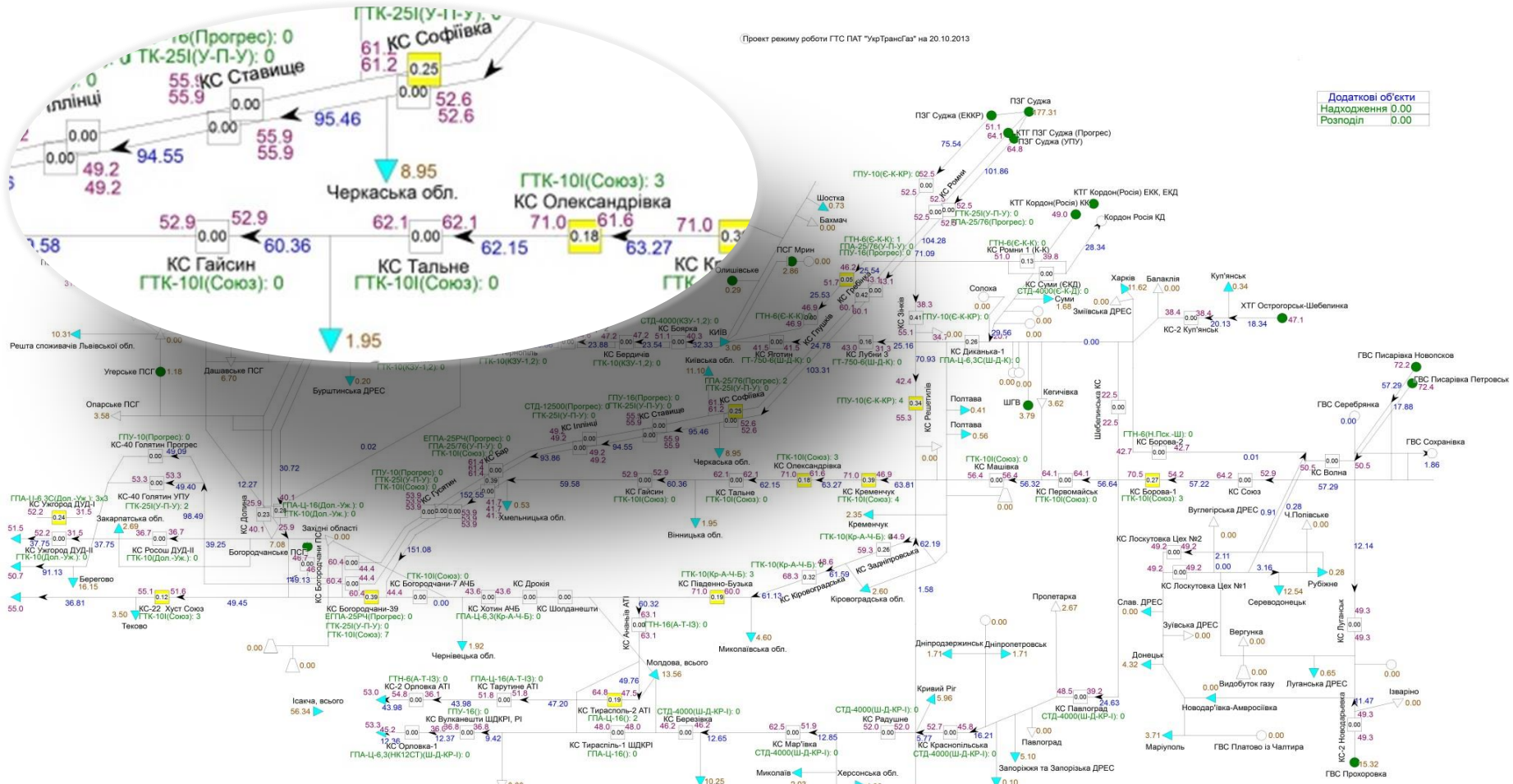
Тип	Назва	Qsource	Padjusted	УМГ
●	ПСГ Мрин (відбір)	4.30987	38.9	КТГ
●	ПСГ Солоха (відбір)	2.58592	47.5	КТГ
●	ПСГ Олишівське (відбір)	0.105856	32.3	КТГ
●	ГСП-3 Уг.-Б.Вол.	5.26258	19.3	ЛПГ
●	ГСП-1 Уг.-Б.Вол.	6.30602	19.5	ЛПГ
●	ГСП-4 Уг.-Б.Вол.	4.29475	19.2	ЛПГ
●	ГСП-2 Уг.-Б.Вол.	10.9788	19.6	ЛПГ
●	Угерсько XIV - XV	0.51416	14.8	ЛПГ
●	ОПАРСЬКА СПЗГ	2.96398	24.9	ЛПГ
●	ДАШАВСЬКА СПЗГ	6.44212	33.9	ЛПГ
●	ПСГ Богородчани Витри	9.72367	0	ПТГ
		13	55.00	

Україна	-0.570413	ЛТГ
Надходження	404.62	Надх
- по газопроводах	260.62	Від
- відбір із ПСГ	55	Від
- від промислів	89	Від
Розподіл	405.19	Від
- експорт	180.75	Від
- Молдова	8.52	Від
- Росія	0	Від
- споживачі України	213.413	Від
- виробничо-технол	2.50758	Від
- закачка в ПСГ	0	Від
- експорт	19.136	Від
- Україна	19.4156	Від
- власні потреби	0.38715	Від
- подача ПТГ	43.3358	Від
- експорт	166.61	Від
- Україна	21.354	Від
- власні потреби	0.7454	Від
- Молдова	8.52	Від

ЧТГ	1.49012	КТГ	-4.3234	ХТГ	-0.2297	ДТГ	0.97218
Надходження	175.37	Надходження	213.17	Надходження	74.040	Надходження	79.694
- від промислів	0.895	- від промислів	33.68	- від промислів	27.584	- від промислів	15.394
- від КТГ	136.48	- відбір із ПСГ	7.0016	- від ВАТ "ГазПром"	27.94	- відбір із ПСГ	37.994
- від ДТГ	37.994	- від ВАТ "ГазПром"	168.38	- відбір із ПСГ	1.5122	- від ВАТ "ГазПром"	64.3
- подача ХТГ	0	- від інших транзгаз	4.116	- від ЧТГ	17.004	- від ЧТГ (реверс)	0
Розподіл	173.88	Розподіл	217.50	Розподіл	74.269	Розподіл	78.7168
- подача ХТГ	12.888	- подача ЧТГ	136.48	- подача ЧНП	0	- подача ЧТГ	37.994
- Україна	27.020	- Україна	46.825	- Україна	58.073	- Україна	40.7226
- власні потреби	0.2725	- власні потреби	1.1024	- власні потреби	0	- власні потреби	0
- подача ПТГ	133.70	- подача ЛПГ	33.088	- подача ПТГ	12.576	- подача Росії	0
- подача КТГ	0	- закачка в ПСГ	0	- закачка в ПСГ	0	- закачка в ПСГ	0

Flow chart of Ukrainian GTS. Calculated operational regime of GTS

Проект режиму роботи ГТС ПАТ "УкрТрансГаз" на 20.10.2013



Додаткові об'єкти	
Надходження	0.00
Розподіл	0.00

Україна	
Надходження	466.85
- по газопроводах	315.08
- відбір з ПСГ	58.62
- від промислія	93.15
Розподіл	472.61
- експорт	250.48
- Молдова	9.79
- Росія	0.00
- споживачі України	206.57
- вироб-техпол. потреби	5.76
- зачка в ПСГ	0.00

ЛТГ	
Надходження	76.61
- Від промислія	13.57
- Від Белтрансгаз	0.00
- Відбір з ПСГ	42.11
- Від КТГ	20.93
- Від ПТГ (закачка)	0.00
Розподіл	75.28
- Експорт	12.30
- Україна	21.72
- вл. потреби	0.38
- Подача ПТГ	40.89
- Закачка в ПСГ	0.00

ПТГ	
Надходження	274.79
- Від промислія	1.00
- Від ЛТГ	40.89
- Відбір з ПСГ	7.08
- Від ХТГ	12.79
- Від ЧТГ	213.03
Розподіл	270.34
- Експорт	238.18
- Україна	20.92
- вл. потреби	1.45
- Молдова	9.79
- Закачка в ПСГ	0.00
- Подача ЛТГ(закач)	0.00
- КС Тарутіно	0.00

ЧТГ	
Надходження	240.10
- Від промислія	1.56
- Від КТГ	181.25
- Від ДТГ	57.29
Розподіл	235.68
- Подача ХТГ	0.00
- Україна	20.68
- вл. потреби	1.97
- Подача ПТГ	213.03
- Подача на ДТГ(реверс)	0.00

КТГ	
Надходження	246.22
- Від промислія	33.75
- Відбір з ПСГ	3.14
- Від БАТ "Газпром"	205.71
- Від інших трансгазів	3.62
Розподіл	249.89
- Подача ЧНПГ	181.49
- Україна	45.51
- вл. потреби	1.96
- Подача ПТГ	20.93
- закачка в ПСГ	0.00
- Курська обл.	0.00

ХТГ	
Надходження	48.64
- від промислія	25.82
- від БАТ "Газпром"	18.34
- відбір з ПСГ	2.67
- від ЧТГ	1.82
Розподіл	71.25
- Подача ЧНПГ	0.00
- Україна	54.84
- вл. потреби	0.00
- подача ПТГ	12.79
- закачка в ПСГ	0.00
- Подача КТГ	3.62

ДТГ	
Надходження	108.48
- від промислія	17.45
- відбір з ПСГ	0.00
- від БАТ "Газпром"	91.03
- від ЧТГ(реверс)	0.00
Розподіл	100.19
- Подача ЧТГ	57.29
- Україна	42.91
- вл. потреби	0.00
- подача Росії	0.00
- закачка в ПСГ	0.00

Кількість днів у розрахунковому періоді - 30
Тиски вказані в атн, обсяги газу - млн м3/добу

Characteristic of the program module - calculation of stationary modes

model of a gas transmission system includes all facilities which are presented on piping diagrams;

methods of decision search aren't attached to type of mathematical representation of facility models and various options of specification of compressor station models;

inclusion in the GTS model of facilities of discrete action (for example, irreversible valves) is possible;

fast convergence of a method is provided at inclusion in model of tens of thousands of facilities at method start from zero initial conditions;

optimization of flow distribution and multishop CS is connected to polytypic GCU;

methods of identification of parameters of models work in the conditions of incompleteness of data

Statistical methods

Solving invers problems

Purposeful enumeration

Producing of hydraulic equivalents

Identification of hydraulic parameters of gas sectors

Identification of GCU drive and supercharger parameters

Identification of gas reservoir parameters

Identification of borehole bottom filtration parameters

Identification of valves and control valves parameters

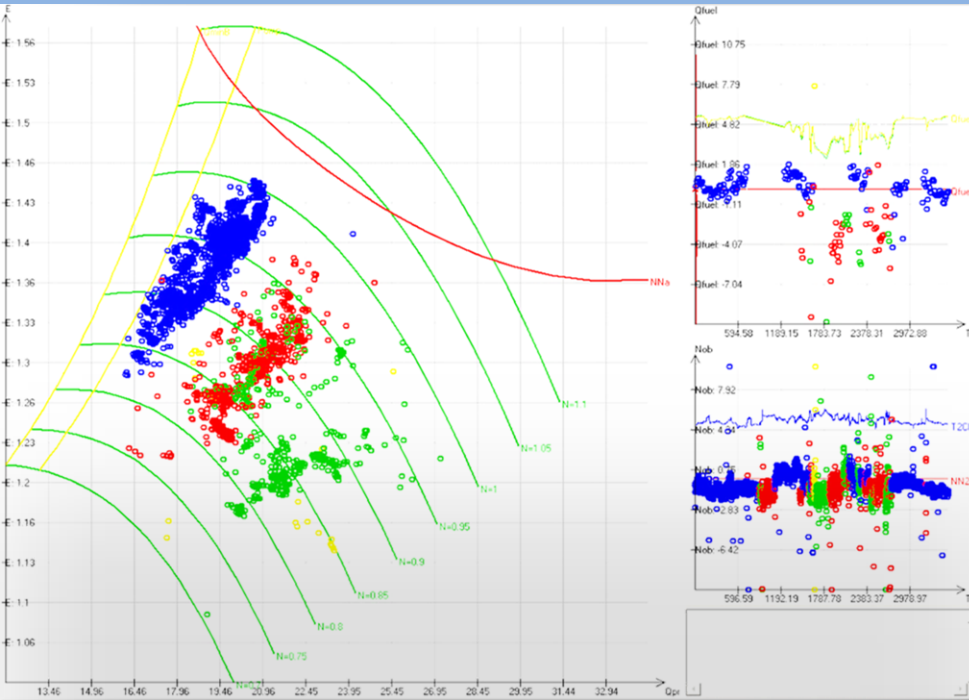
Identification methods and algorithms

Identification of facility parameters

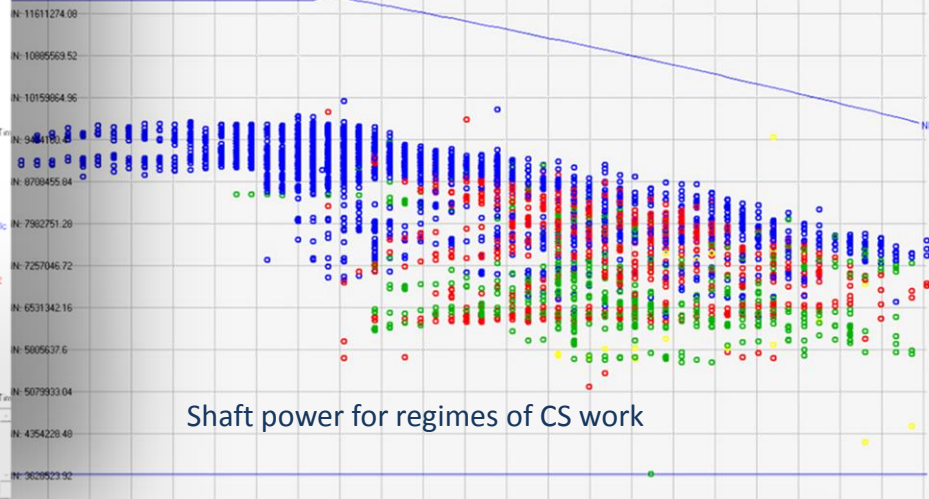
Gas flow models

Visualization system of results of identification

Computation of parameters of compressor stations

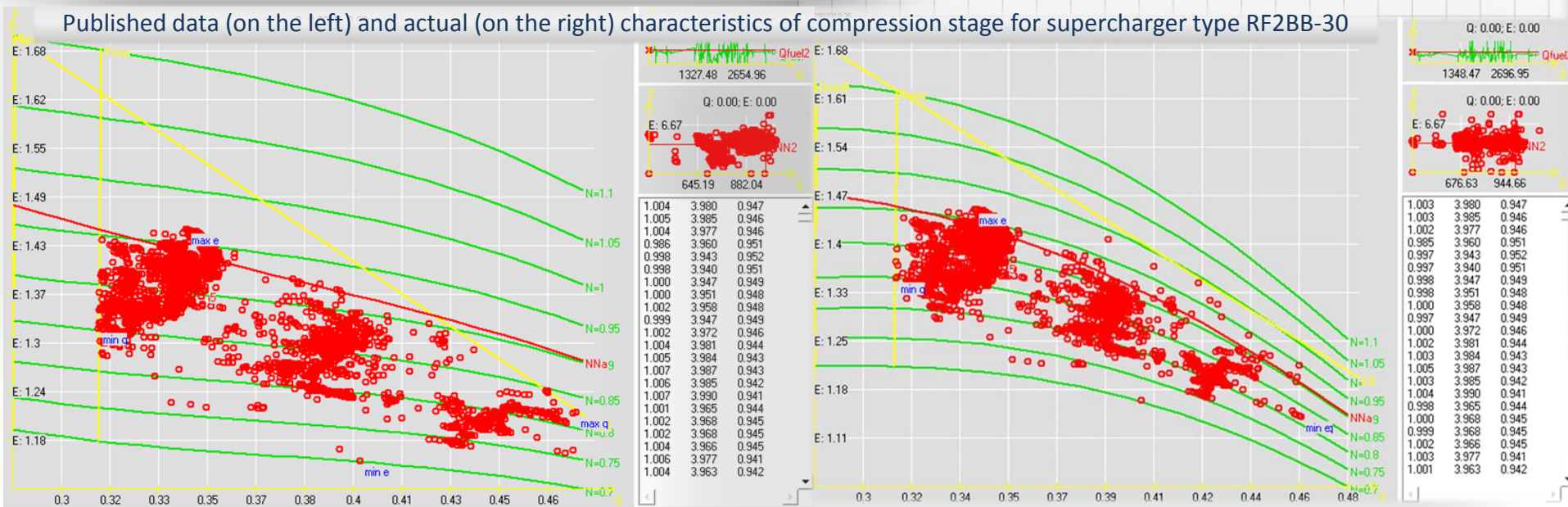


Analysis of work supercharger CS Borova (RF2BB-30) during year 2007 (about 3600 work points)
 blue points – regime of 5 GPU, red points – regime of 4 GPU,
 green points – regime of 3 GPU, yellow points – regime of 2 GPU.



Shaft power for regimes of CS work

Published data (on the left) and actual (on the right) characteristics of compression stage for supercharger type RF2BB-30



Results

the volume of the accumulated gas in system and in any allocated subsystems;

dynamics of change of volumes of the accumulated gas in any allocated subsystems;

commodity transport work (CTR) for the allocated subsystems and consumers of gas;

fuel – energy resources on CTR unit for the allocated subsystems and gas consumers;

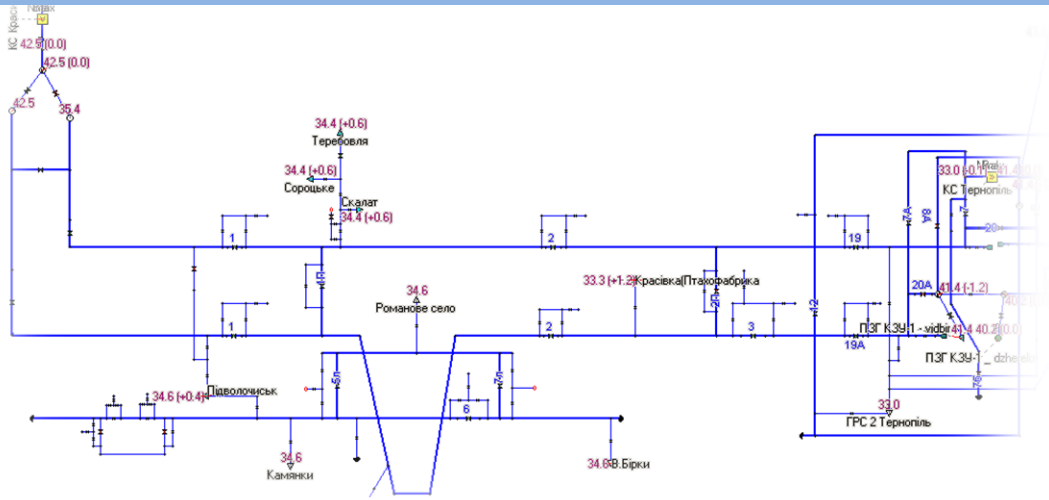
balance, gas imbalance;

the analysis of efficiency of use fuel – energy resources on a mode;

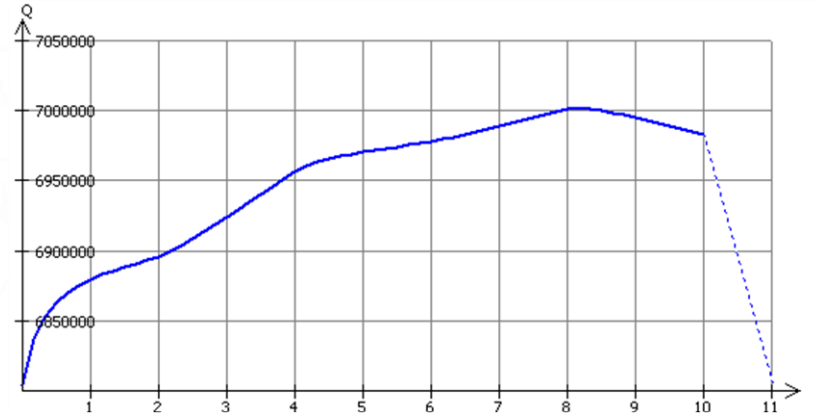
calculation of caloric content of gas for each consumer;

calculation of free capacities taking into account component composition of gas (gas caloric content).

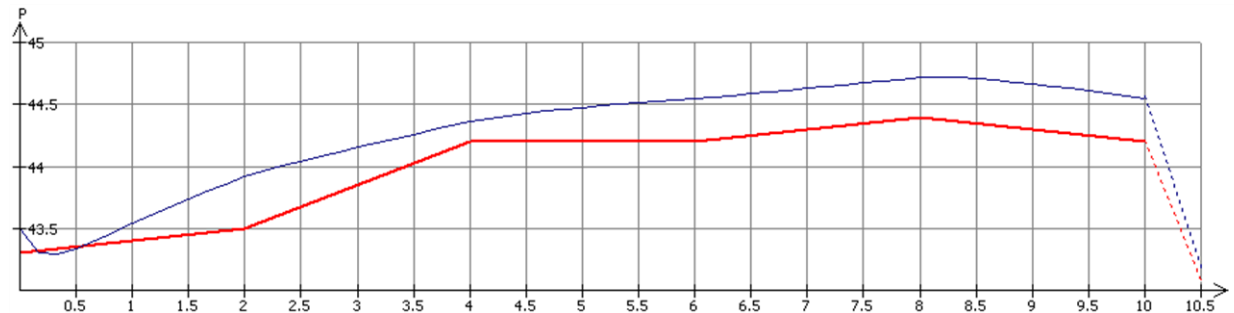
Calculation of non-stationary modes



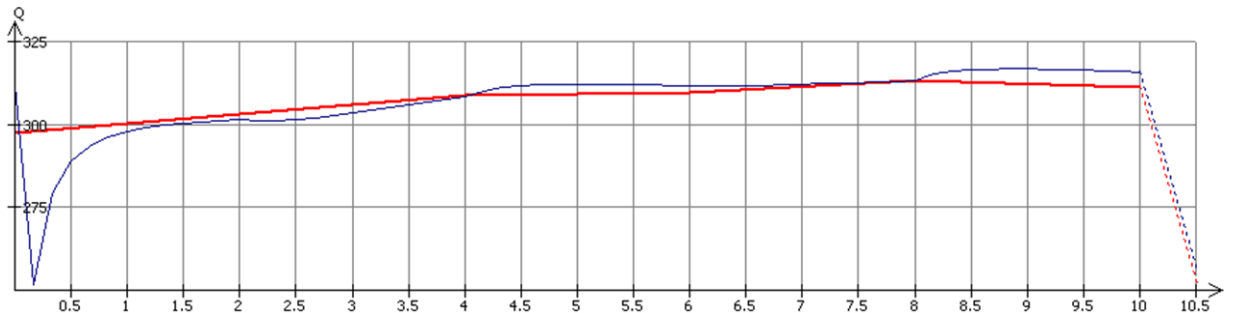
The piping diagram of a sector of the KS gas pipeline Krasilov – Ternopol



The graphic of change of volume of the accumulated gas in system (calculated)



Graphics of change of pressure of KS gas Krasilov (the red – measured, blue – calculated)



Schedules of change of a consumption of KS Ternopol gas (the red - measured, blue - calculated)

Adaptive method
of calculation of
non-stationary
modes

Criteria of
optimization,
principles of
optimum control

System of
formation of
optimum
technological
borders and
restrictions

System of
formation of
parameters of
algorithms of
implementation
of regulations

Calculation of integrated regime parameters
of subsystems of GTS

System of formation of regulations of work of
GTS and its objects: dialogue and automatic

System of planning of
an expected optimum
mode in operating
conditions of system in
a non-stationary mode

System of formation of calculation piping diagrams taking
into account dynamics of processes and regulations of
facility operation

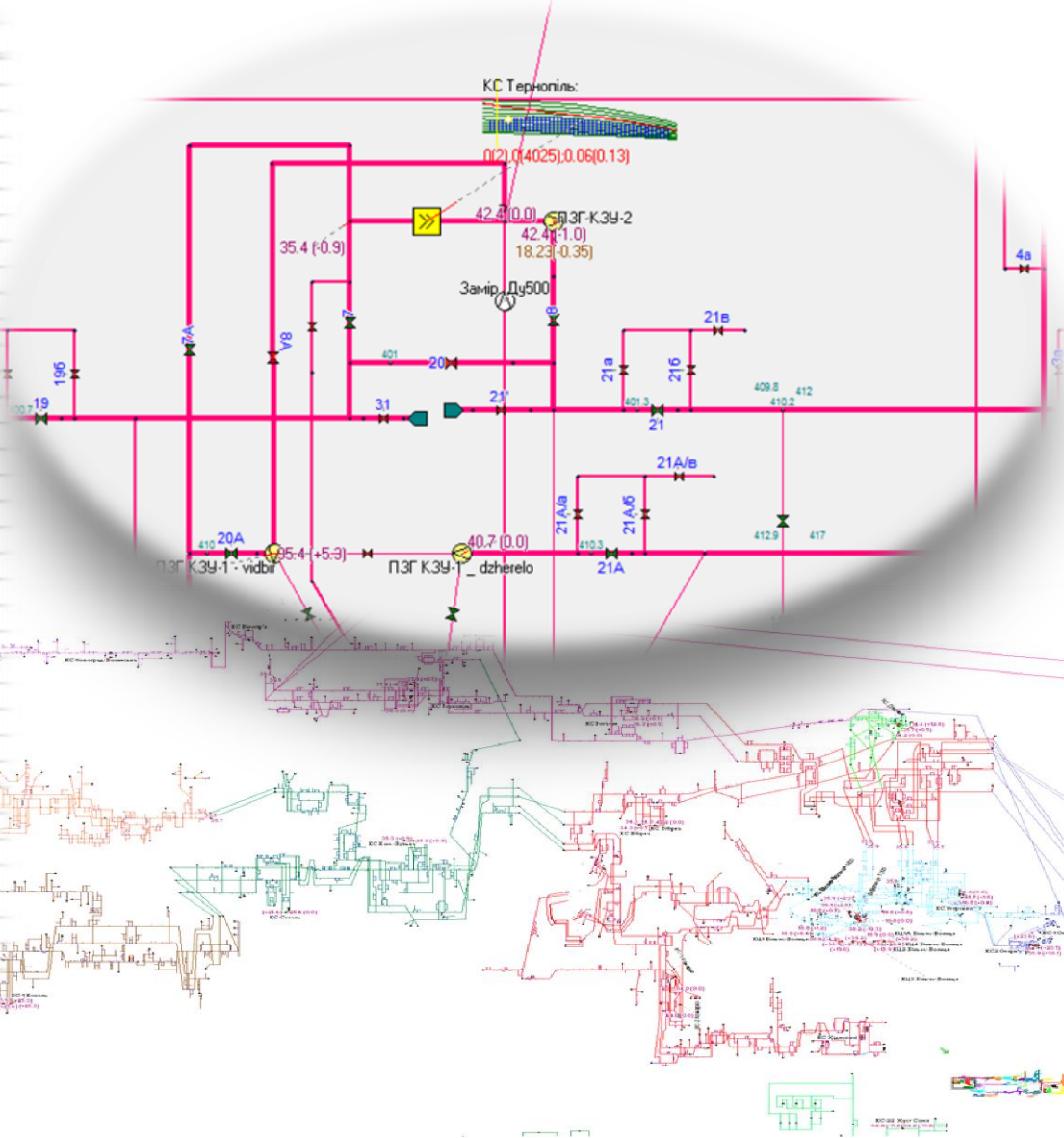
System of the
analysis of dynamics
of change of
controlled
parameters (control
influence)

System of formation of optimum parameters of
control

Calculation of non-stationary modes

Click here to define a filter

В.п. Рів	W030	-0.0139999993	-0.0120000005	Q	03.11.2012	00:00:00
АГНСК ТОВ "АРЕТТ"	W054	-0.0060000002	-0.0049999999	Q	03.11.2012	00:00:00
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КС Бібрка	W044	1.34890969767	1.37658226186	E	03.11.2012	00:00:00
КЦ2 Більче-Волиця	W064	17.7600001464	18.047999707	Q	03.11.2012	00:00:00
КС Більче-Волиця 1400	W068	17.7600001464	18.047999707	Q	03.11.2012	00:00:00
КЦ1А Більче-Волиця	W063	17.7600001464	18.047999707	Q	03.11.2012	00:00:00
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ГСП-4 Уг.-Б.Вол.	R017	5.47199989015	5.49599996337	Q	03.11.2012	04:00:00
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КС Бібрка	W044	1.40384609506	1.4193548387	E	03.11.2012	04:00:00
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КС Більче-Волиця 1400	W068	18.047999707	18.479999707	Q	03.11.2012	04:00:00
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КС Бібрка	W044	1.4193548387	1.40384609506	E	03.11.2012	06:00:00



Restrictions on control. Speed of change of parameters of control and parameters of gas flows

Parameters of control of gasdynamic parameters

Regulations of operation of shutoff valves, CS workshops, CS, UGS

Technological restrictions

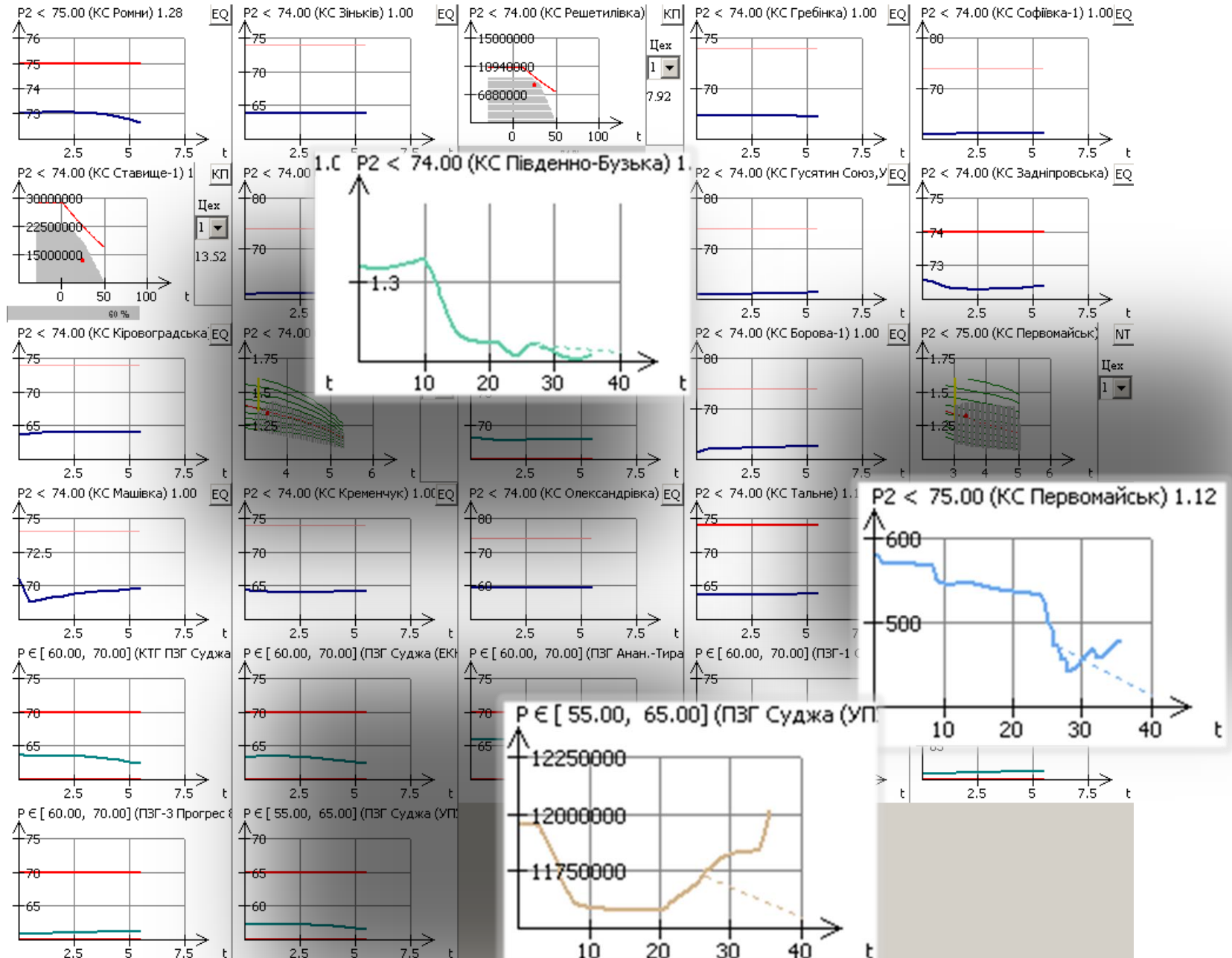
Criteria of an optimality, optimum control

Integrated regime parameters of subsystems and system as a whole

Regulations of carrying out planned works / elimination of emergency situations

Regulations of GTS operation

Formation of parameters of management



The characteristic of the program module - calculation of non-stationary modes

the GTS mathematical model for calculations of non-stationary modes includes models of all objects which are presented on detailed piping diagrams;

speed and stability of a method are provided with algorithm of modification of the piping diagram according to parameters (they can be changed);

the method works taking into account previously created regulations and taking into account available technical and technological restrictions;

method adaptive to the speed of change of gasdynamic parameters;

in a mode of manual control of gas-flows all key parameters of control of compressor stations - productivity, turns of centrifugal superchargers, input and output gas parameters, etc. are available to the user;

before carrying out modeling it is provided identification of system to a non-stationary mode

The characteristic of the program module - formation of parameters of gas-flow control

controls it is formed in the conditions of achievement of technological limits, borders of areas and corridors of change of controlled parameters;

technological borders are formed on the basis of the forecast of inflows, consumption of gas and criteria of optimum control;

possible options of operation - in an automatic and in a dialogue mode with a choice of options;

the automatic mode forms regulations of operation of compressor stations independently;

the optimum multiple parameter trajectory of movement of gasdynamic processes is formed by algorithm of optimum planning of a mode on the basis of expected information;

speed of transitional non-stationary processes is regulated by the speed of change of parameters of gas on system inputs and outputs

Optimization potential

No	Factor	Optimization potential to (%)	
1	Redistribution of volumes of the accumulated gas which is available in system, between separate subsystems, including its change	5	
2	Timely transition from two - three-staged gas compression on one-two step compression of gas	23	
3	Redistribution of flows between shops of multishop CS	6 - 8	
4	Redistribution of flows of gas between the main gas pipelines	3 - 4	
5	Minimization of quantity of working GCU	3 - 11	
6	Redistribution of a consumption of gas between the same GCU	1	
7	Control of a temperature mode of transport of gas – AC (air cooler) gas cooling. Control of fans - quantity and rotation frequency within a year (the economy during certain periods is possible behind the electric power)	5 - 10 50	the increase in capacity of the main gas pipeline to 3% is possible
8	Threads of gas pipelines on pass		

Projected developments

to construct peak regime parameters of UGS operation in the field of change of pressure in the gas main (for operational control of UGS);

advance and operational planning of UGS operation by various criteria (optimum and peak capacity) for the set period of gas extraction- pumping;

calculation of parameters of a temperature mode of transportation of gas in the conditions of non-stationary processes (in three-dimensional statement);

development of a program complex for control of a thermal mode of transportation of gas;

calculation – forecasting of caloric content of gas on the given GTS sector;

calculation of free capacities taking into account component composition of gas (gas caloric content);

logistic systems for ensuring effective interaction of dispatching services of the countries of importers and exporters of gas;

assessment of losses of gas on sectors of gas pipelines (to prove real and to create standard data);

development of a software for control of joint operation of UGS and GTS;

development of a software for carrying out calculations of parameters of a gas-liquid flows in pipelines at stationary and non-stationary operating modes with pressure to 30 MPas;

development of economical and technological model and software for optimization of financial and material resources for ensuring effective operation of system of transportation and gas storage;

development of the automated system of rating selection of energy saving projects for implementation at JSC Ukrtransgaz enterprises;

economical and technological optimizing problems of reconstruction of GTS.

PROBLEMS FOR DISCUSSIONS

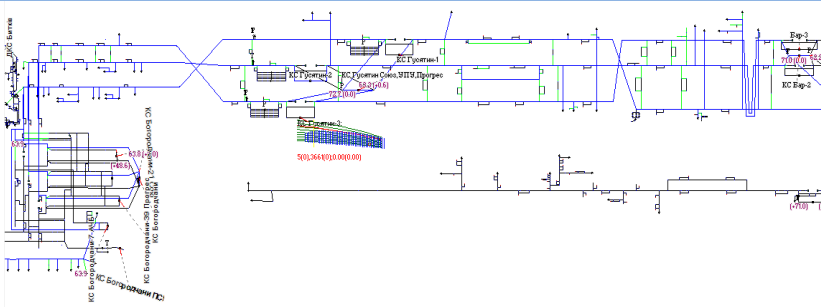
Optimization, optimum planning and optimum control of gasdynamic and filtration processes. Criteria of an optimality, principles of optimum control and their realization in actual practice uncertainty

Imbalances, standards, techniques and metrology. Existing area of uncertainty. Problems of accuracy of measurement, calculations and modeling

System assessment of quality of a mode. Comparative analysis of modes

Optimum control of resources in order to ensure the reliability of transportation and gas storage. Estimation of degradation processes. Planning of modernization, reconstruction and projecting scenarios of gas transmission system operation

Applications of the software complexes



Суммарная производительность по трем нитям (млн.м3/сутки)	Расход топливного газа (параллельно работающие цеха)(млн.м3/сутки)	Расход топливного газа (один цех на проход) (млн.м3/сутки (снижен. расходов в %))
180	0,42	0,38 (11%)
210	0,53	0,50 (6%)
230	0,67	0,66 (2%)

Численные эксперименты проведены на программном комплексе для оценки эффективности использования агрегатов фирмы WARTSILA по топливному газом по сравнению с существующими агрегатами, при заданных давлениях на входе и выходе ДКС. На выходе ДКС принималось 5.5 МПа.

Отбор газа (млн. м³)

Дни	Q ₁	Q _{1p}	Q ₂	Q _{2p}	%
10					
20	102,2	0,14			
30	106,8	0,18	100	0,27	164%
40	106,7	0,21	100	0,29	144%
50	106,5	0,26	100	0,34	140%
60	106,4	0,29	100	0,38	138%
70	106,3	0,32	100	0,46	154%
80	106,2	0,35	100	0,63	193%
90	102,8	0,36	100	0,66	186%
100	108,6	0,42	100	0,68	177%
110	101	0,42	100	0,71	172%
120	107,1	0,47	100	0,74	169%
130	100,8	0,47	100	0,77	165%
140	106,3	0,52	100	0,83	169%
150	102,4	0,62	100	0,85	139%

Дни	Q ₁	Q _{1p}	Q ₂	Q _{2p}	%
10	124,6	0,12			
20	127,8	0,23	122	0,32	145
30	128,9	0,33	122	0,44	139
40	127,7	0,43	122	0,8	194
50	128,5	0,57	122	1,04	191
60	123,8	0,73	100	0,8	136
70	113,2	0,78	100	0,91	131
80	101,6	0,78	95	0,95	131
90	95,1	0,78	89	0,97	132
100	81,5	0,73	81	0,95	131
110	70,9	0,63	66	0,76	130
120	66,9	0,63	61,5	0,72	125
130	57,3	0,63			
140	47,8	0,52			
150	43	0,47			
160	38,2	0,42			
165	38,2	0,42			

Нагнетание газа(млн. м³)

Main results of GTS

- 1 . The offered mathematical model of the gas transmission system which includes all facilities which are involved in transportation and gas storage.
- 2 . Methods of the solving of systems of the polytypic nonlinear equations which solutions satisfy to technological limits of operation of the main facilities which are involved in gas transportation.
- 3 . The algorithm of hydraulic calculation of multishop compressor stations with polytypic gas-compressor units (GCU) that allowed to consider individual characteristics of each GCU and to carry out the analysis of influence of change of regime parameters of each GCU on CS operating mode as a whole.
- 4 . The algorithm of finding of optimum regime parameters of the gas-flows, considering the size of the total accumulated gas in GTS and in its parts.
- 5 . Methods of identification of model parameters and technological condition of facilities that allowed to consider aprioristic uncertainty of conditions of their functioning and to provide the necessary accuracy of planning of parameters of operating modes of GTS.
- 6 . Problems of calculation of non-stationary modes of movement of gas with an accuracy, commensurable with an accuracy of measurement of regime parameters for sectors of gas pipelines which pass on a rough country are solved.
- 7 . Methods of optimization of difficult gas transmission systems are developed, methods and the principles of optimum control by gas-flows in GTS in the conditions of non-stationary modes are developed and realized.
- 8 . The applied software which provided high level of automation of process of the solution of regime and technological problems.
- 9 . There passes approbation system of formation of parameters of optimum control of gas-flows, taking into account existing degree of uncertainty, as on input parameters, and parameters of a condition of facilities.

Main outcomes of UGS

Development of non-stationary models and analytical and numeric methods of calculation and analysis of gas dynamic and filtration processes of at GS technological facilities

Receiving nonlinear shed characteristic of beds and borehole bottoms

Exploring impact of parameter of perforation canals and holes with open borehole bottom on GS operation;

Exploring of correlation of geometric, collectors and filtration properties with boreholes and beds operating technological modes with the effect of major factors taken into account;

Solving a whole rang of direct and inverse operation problems

Comprehensive, numerical GS research using measure data covering many years has shown that in many cases earlier interpretations of bed parameters did not agree with actual parameters.

Developed iteration procedures ensured sufficient accuracy of calculation of shared parameters (pressure, permeability etc.) and control with sufficient accuracy parameters of material balance of GS bed. At present two dimension gas filtration model in porous heterogeneous beds is sufficient enough in terms of accuracy and efficiency of calculation problems.

The research has shown that:

for most boreholes the ratio of quality of reservoir opening is well below one;

there is a potential to increase the productivity of certain boreholes due to additional perforation and drilling of a borehole bottom;

In general the potential to increase the productivity of storage reservoir does not always depend on the potential to increase productivity of boreholes;

there is top limit to economic expedience of increasing density of perforation canals of boreholes;

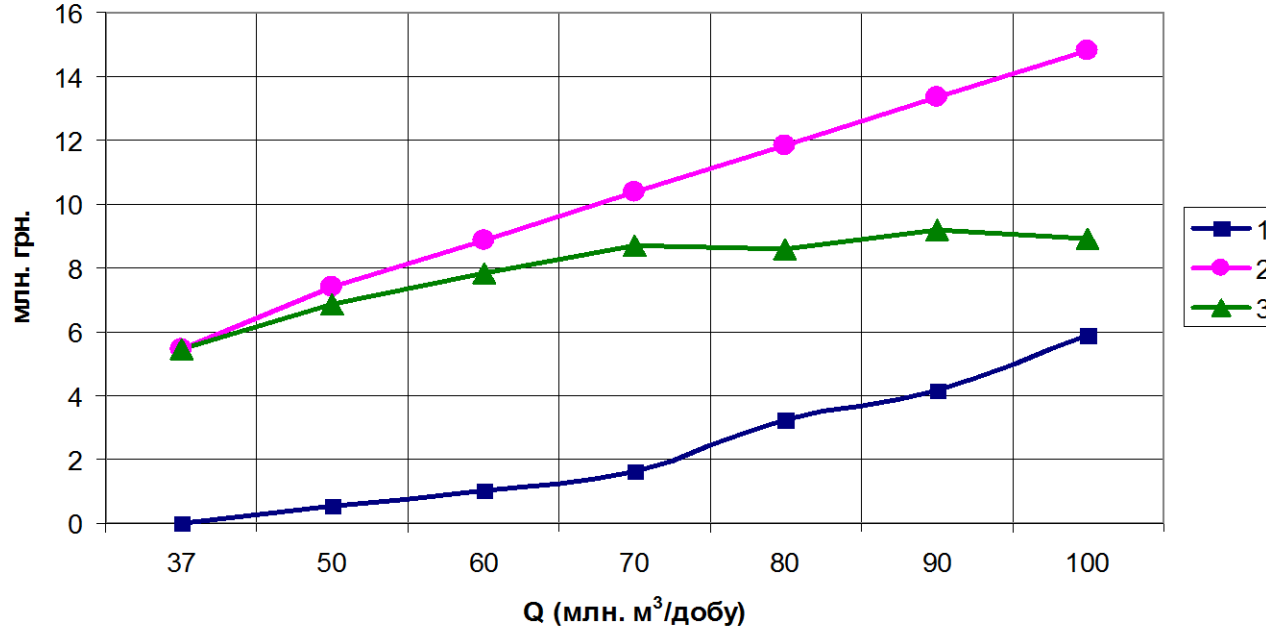
the flow rate of a given borehole significantly depends of the open filtration area;

for certain boreholes, drilling borehole bottom area within horizontal boundaries may result in a 2.5 – fold increase in flow rate on average;

the total affect of increasing of productivity of UGS with open borehole bottoms may amount to up to 25 % of the UGS productivity established on the basis of theoretical calculation;

open borehole bottom yields on average a 15% increase in UGS peak capacity and 20% reduction of total gas withdrawal time, with no higher energy expenditures incurred.

Examples of application of software



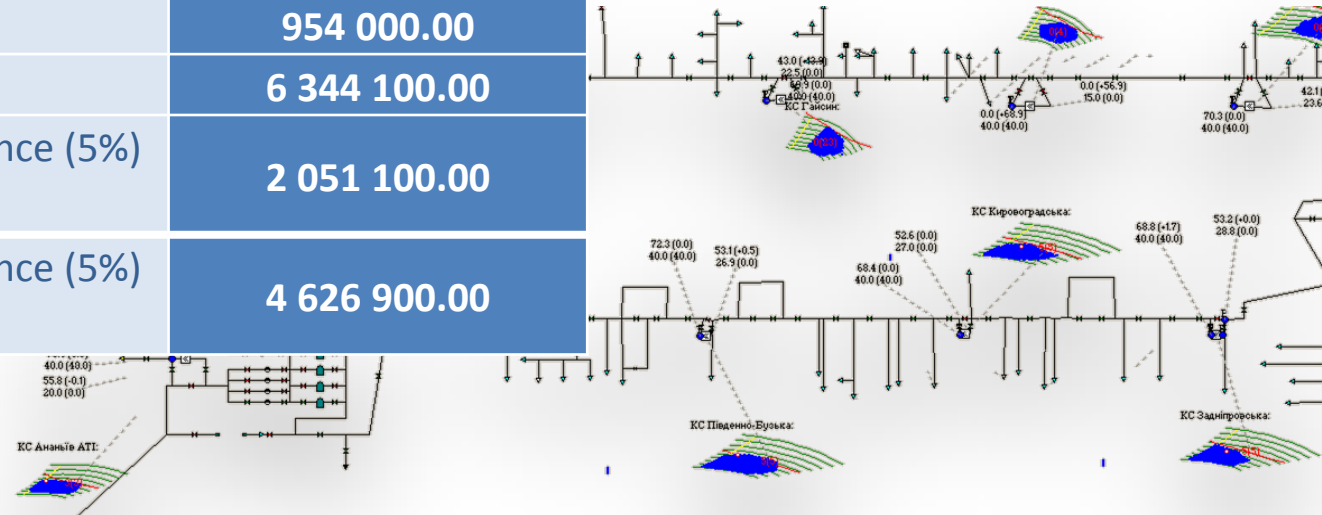
Graphics of dependence of cost of fuel gas and gas pipeline productivity.

1 - costs of transport

2 - transit costs

3 - difference between the second and the first graphics (profit)

ACTIONS	EFFECT (UAH)
Supercharger replacement	954 000.00
GCU replacement	6 344 100.00
Increase in pressure on CS entrance (5%) and supercharger replacement	2 051 100.00
Increase in pressure on CS entrance (5%) and GCU replacement	4 626 900.00



Characteristic of object of research

DESCRIPTION OF GAS-TRANSMISSION SYSTEM AC UKRTRANSGAS

PARAMETERS OF GTS	UNITS	AMOUNT
LENGTH OF GAS PIPELINES, INCLUDING	th. km	38.579
• main gas pipelines		22.148
• branch pipelines		13.363
• distribution pipelines		3.068
gas-transmission system:	bcm/y	
• input capacity		287.7
• output capacity		178.5
• including to the countries of Europe		142.5
• to the countries of the CIS		36.0
NUMBER OF THE COMPRESSOR STATIONS (COMPRESSOR PLANTS)	units	72 (110)
NUMBER OF GASCOMPRESSOR UNITS	units	702
NUMBER OF UNDERGROUND GAS STORAGE FACILITIES (UGSF)	units	12
UGSF TOTAL WORKING CAPACITY	bcm	30.95
NUMBER OF THE GAS-DISTRIBUTION STATIONS (GDB)	units	1 449

Mathematical model of storage reservoir – gas main system

Model of gas flow in pipeline

$$P(x) = \varphi_1(P_i, T_i, q_{ij}, D_1, \lambda_{ij}, x) \quad T(x) = \varphi_2(P_i, P_j, T_i, q_{ij}, D_2, K_T, x) - (i, j) \in M \quad T_i \leq T_{\max} \quad P(x) \leq P_{\max}(x)$$

Model of gas flows passing through compressor station

$$P_j = \varphi_3(q_{ij}, T_i, P_i, D_3, G, n), T_j = \varphi_4(T_i, P_i, P_j, D_4, \eta), Q_i^- = \varphi_5(P_j, T_j, D_5, K_S, N) - (i, j) \in L \quad \begin{matrix} q_{\min} \leq q_{ij} \leq q_{\max} & n_{\min} \leq n \leq n_{\max} \\ T_j \leq T_{\max} & N \leq N_{\max} \end{matrix}$$

Local resistance model

$$P_j - P_i = \Delta P = \varphi_6(\rho, v, D_6), T_j = \varphi_7(T_i, \Delta P, D_{di}, D_7), (i, j) \in K$$

Reducer model

$$q_{ij} = \varphi_8(P_i, P_j) = \begin{cases} P_i \geq P_j, q_{ij} = Q \\ P_i < P_j, q_{ij} = 0 \end{cases}, (i, j) \in R_Q$$

Flow regulator model

$$q_{ij} = \varphi_9(\Delta P), \Delta P = P_i - P_j \quad (i, j) \in R_q$$

Valve model

$$q_{ij} = \varphi_{10}(P_i, P_j) = \begin{cases} q_{ij}, P_i > P_j \\ 0, P_i \leq P_j \end{cases}, (i, j) \in R_p$$

Mass balance equation

$$\sum_i m_{ij} + \sum_k m_{jk} = 0, j \in V$$

Constitutive equation of gas mixture

$$P \sum_k V_k = \sum_i x_i (PV)_i + \sum_j \sum_k x_j x_k F_{jk}(T, \rho), PV = Rf(T, \rho)$$

Heat balance equation

$$T_j \sum_k q_{jk} - \sum_i q_{ij} T_i = 0, j \in V$$

Model of storage reservoir with lamed sources

$$\varphi_{11}(x, y, p, T, \rho, h, k, m, \alpha, \Gamma, \{x_i, y_i, q_i\}) = 0$$

Borehole bottom model

$$\varphi_{12}(p_{пл,i}, p_{бнб,i}, q_i, A_i, B_i) = 0$$

Models of separator, dust collector and other facilities

$$\varphi_{13}(F, \Delta p, q_{ij}) = 0$$

Gas inflow to borehole bottom

$$-d \left(\frac{p}{p_0} \right)^2 = \frac{\mu}{\pi h k p_0} \frac{q_0}{F} dF + \beta \frac{\rho_0}{\pi p_0 d h} \frac{q_0^2}{F^2} dF,$$

$$\beta = \frac{12 \cdot 10^{-5} d^3}{m k^{3/2}}$$

Borehole bottom is characterized by k_b parameter of borehole bottom opening and k_{nl} parameter of adjoining reservoir

$$p_{nl}^2 - p_b^2 = A q_0 + B q_0^2, \quad A = \frac{A_1}{k_{nl}} + \frac{A_2}{k_b}, \quad B = \frac{B_1}{k_{nl}^{3/2}} + \frac{B_2}{k_b^{3/2}}$$

$$A_1 = \frac{\mu p_0}{\pi h_x} \ln \frac{R_k h}{R_c h_x}$$

$$A_2 = \frac{\mu p_0}{\pi h_x} \ln \frac{R_c}{r_{k1} l_{k1} n_{01} + r_{k2} l_{k2} n_{02}}$$

$$B_1 = 12 \cdot 10^{-5} \frac{\rho_0 p_0}{2 \pi^2 h_x} \frac{d^2}{m} \left(\frac{1}{R_c h_x} - \frac{1}{R_k h} \right)$$

$$B_2 = 12 \cdot 10^{-5} \frac{\rho_0 p_0}{2 \pi^2 h_x^2} \frac{d^2}{m} \left(\frac{1}{r_{k1} l_{k1} n_{01} + r_{k2} l_{k2} n_{02}} - \frac{1}{R_c h_x} \right)$$

Finding pressure distribution $p(x, y, t)$ in gas storage reservoir

Equation of gas filtration in porous medium

$$\frac{\partial}{\partial x} \left(\frac{kh}{\mu z} \frac{\partial p^2}{\partial x} \right) + \frac{\partial}{\partial y} \left(\frac{kh}{\mu z} \frac{\partial p^2}{\partial y} \right) = 2mh \left(\frac{\partial p}{\partial t} \frac{p}{z} + 2qp_{am} \right)$$

Gas balance conditions

$$Q_{zan} = \frac{T_{am}}{P_{am}} \int_0^F \int_0^h \frac{p m}{T z} dF dh \approx \frac{T_{cm}}{P_{cm}} \frac{\bar{p}}{\bar{T} \bar{z}} \bar{m} \bar{h} F$$

Withdrawal density can be found

$$q = \frac{1}{V} \sum_{i=1}^I q_i \delta(x - x_i^0) \delta(y - y_i^0) \delta(z - z_i^0) [\eta(t - t_{1i}) - (t - t_{2i})].$$

Boundary condition for filtration equation

$$\Gamma = \Gamma_1 \cup \Gamma_2$$

Dirichlet condition

$$p(\bar{x}) = p_1, \quad \bar{x} \in \Gamma_1$$

Neumann condition

$$\Phi p(\bar{x}) = 0, \quad \bar{x} \in \Gamma_2$$

$$\Phi p \stackrel{def}{=} \frac{k \cdot h}{\mu \cdot z} \frac{\partial p}{\partial x} \nu_x + \frac{k \cdot h}{\mu \cdot z} \frac{\partial p}{\partial y} \nu_y; \quad \nu_x = \cos(\nu, x), \quad \nu_y = \cos(\nu, y)$$

Main Goals

1. Calculation of pressure distribution in gas storage reservoir
2. Identification of storage reservoir parameters
3. Finding boundaries of nitrogen penetration when not mixed with natural gas
4. Calculation of nitrogen concentration when mixed with natural gas
5. Gas and water filtration around concentrated sources created by horizontal and vertical boreholes (water cone inflow)
6. Gas filtration in water pressure mode (Finding penetration of edge water in the gas-bearing area. Piston like ejection of gas by water)
7. Finding unknown parameters of gas sources using known concentrations of hydrocarbon available in water, on the ground surface and in the air

Distribution of active gas among gas storages

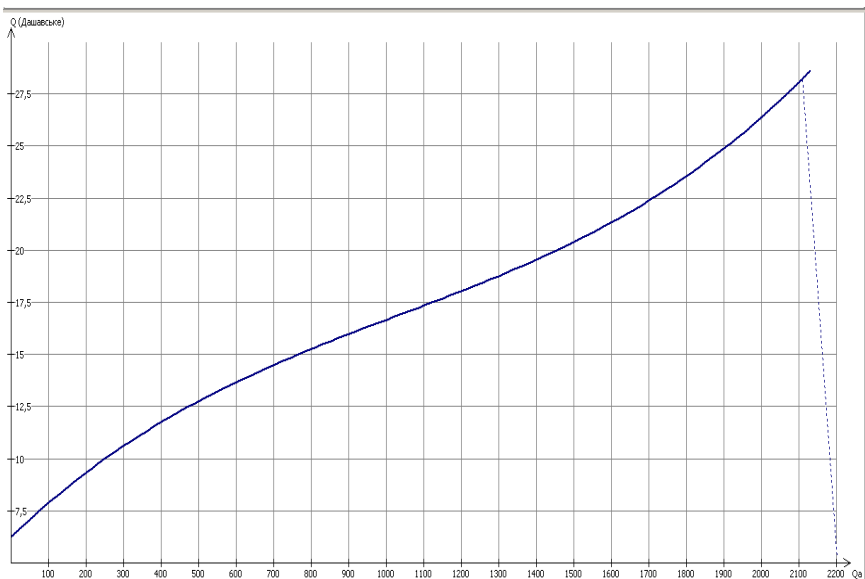


Figure 1. Peak capacity function Dashava UGS

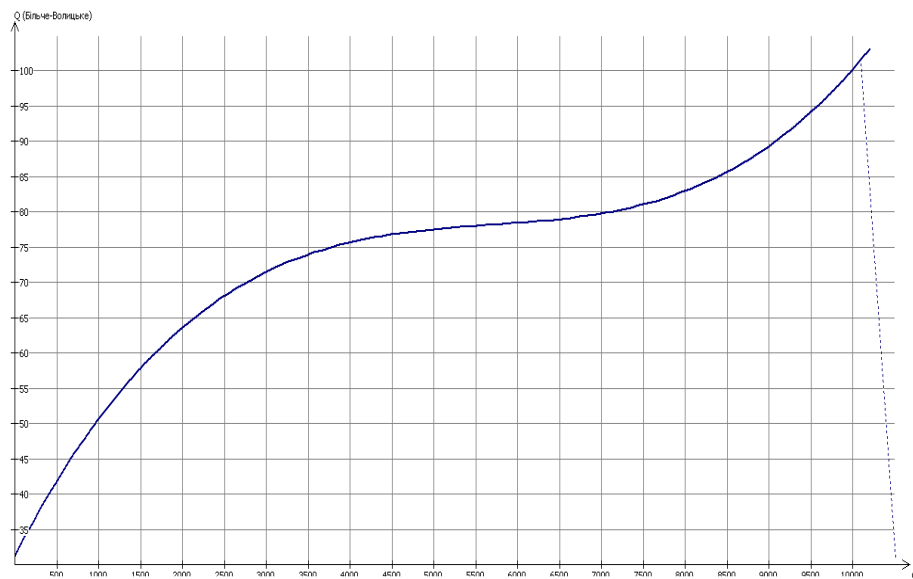


Figure 2. Peak capacity function Bilche-Volytca UGS

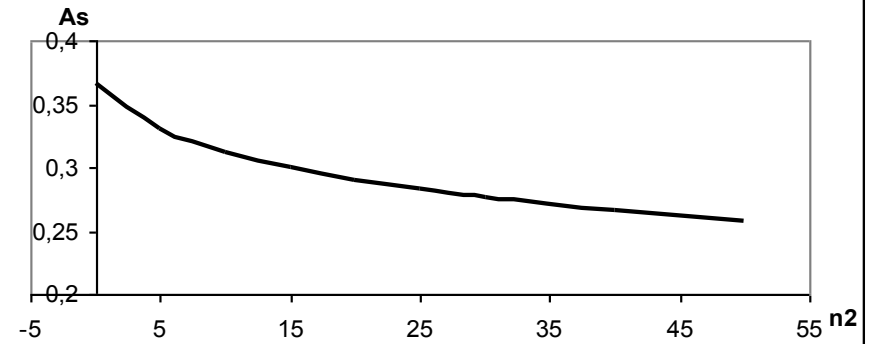
Optimum distribution of 12545.00 mln. m3 of gas among 5 UGS

	Назва ПСГ	$C1 \cdot x^3$	$C2 \cdot x^2$	$C3 \cdot x$	$C4$	Загальний об'єм	Активний об'єм	Розв'язок	Піковість	Піковість (розв)
<input checked="" type="checkbox"/>	Більче-Волицьке	2,300891947408631	-3,92197191505235	0,02311748708807	31,2377622377604	10200	0	6386	31,2377622377604	78,8456538653109
<input checked="" type="checkbox"/>	Угерське-14-15	-1,16913362190966	1,74104873688454	0,00051800051800	3,91188811188811	1230	0	980	3,91188811188811	10,1367685698438
<input checked="" type="checkbox"/>	Угерське-16	3,456090832880521	-7,36517642849631	0,005101875388451	11,3132867132868	1989	0	1989	11,3132867132868	21,2666666666664
<input checked="" type="checkbox"/>	Дашавське	3,236298168713441	-1,00573895455874	0,01722898905997	6,25734265734256	2130	0	2130	6,25734265734256	28,6000000000002
<input checked="" type="checkbox"/>	Опарське	-3,98405926595767	2,97899494342125	0,00793256023381	3,9986013986014	1195	0	1060	3,9986013986014	11,0092356341701

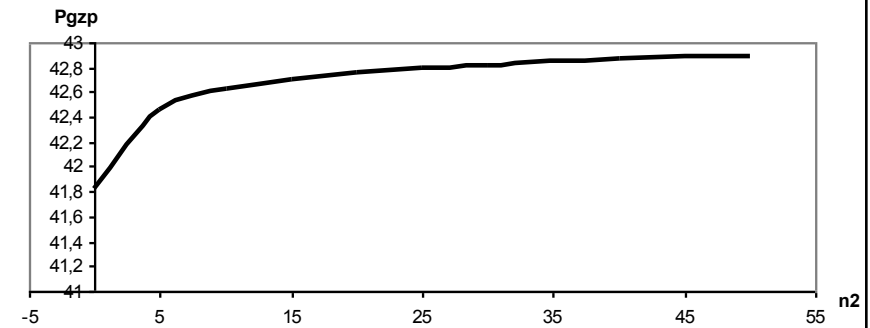
Total peak capacity: 149,8 mln. m3 / day

Effect of additional perforation

1. Dependence of increase in average input pressures at gas collection points P_{gzp} and the density of additional perforation n_2



2. Dependence of average value of filtration coefficient A and the density of additional perforation n_2



3. Dependence of average value of filtration coefficient B and the density of additional perforation n_2

